

## Manufacturing Instructions

for YewdaleDefiant® cassetted blinds  
(C40-60T)

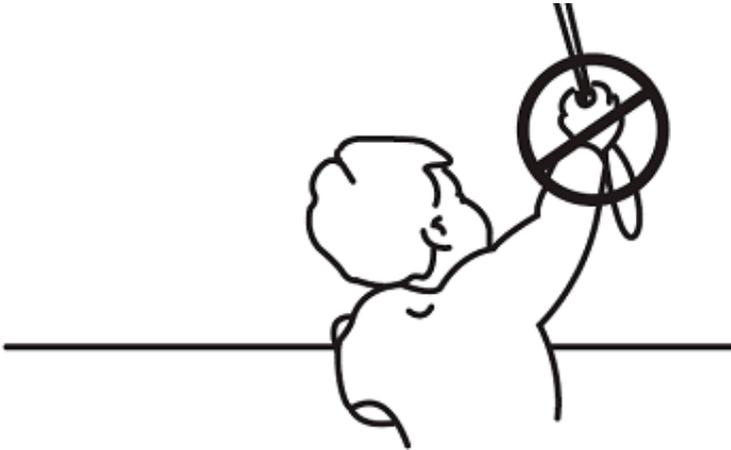
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(C40-60T)

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## YewdaleDefiant® cassetted blinds (C40-60T)

### Safety Instructions:

1. Loops in pull cords, chains, tapes and inner cords that operate the product can cause strangulation
2. To avoid strangulation and entanglement, keep cords out of the reach of young children. Cords may become wrapped around a child's neck
3. Move beds, cots and furniture away from window covering cords
4. Do not tie cords together. Make sure cords do not twist and create a loop





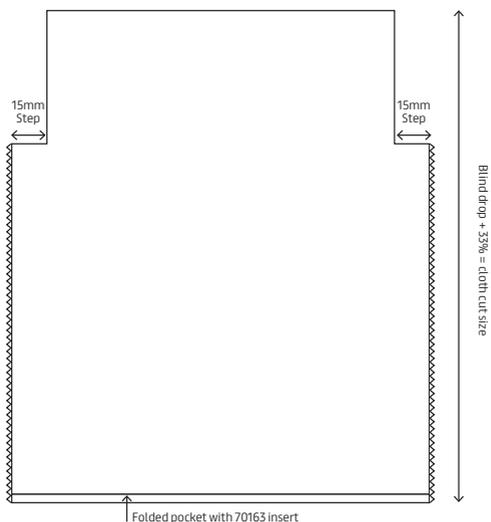
# Manufacturing Instructions

## YewdaleDefiant® cassetted blinds (C40-60T)

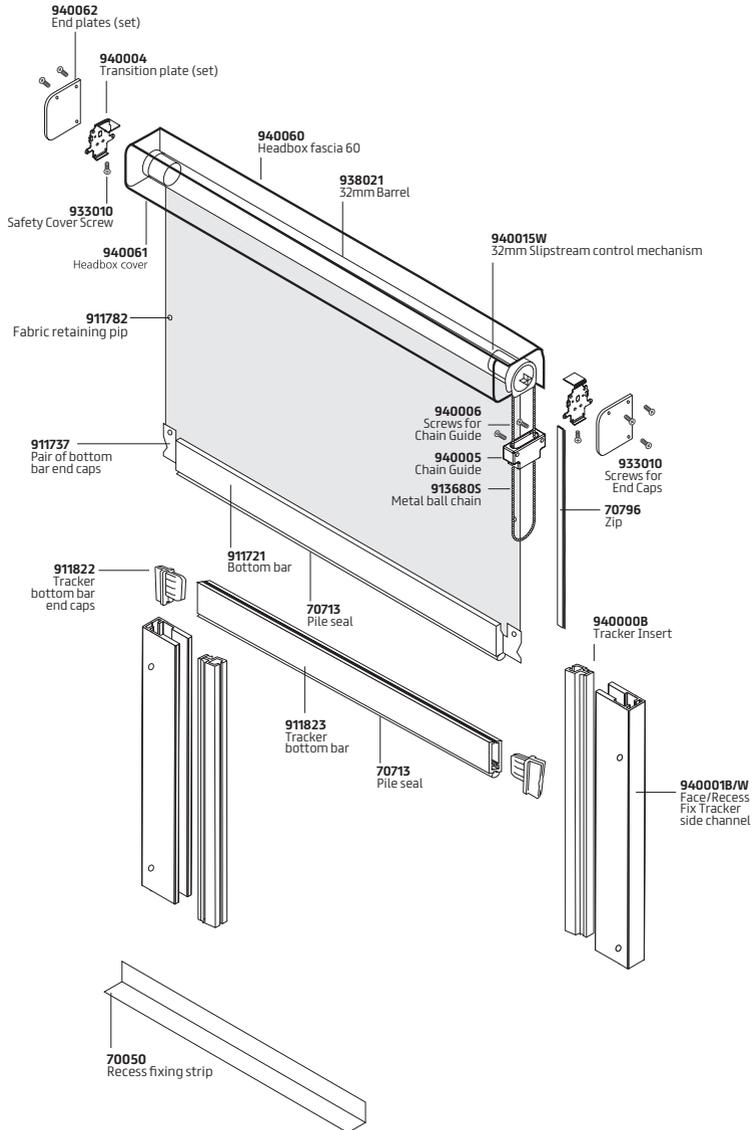
### C40-60T Cassetted Blinds - Deduction Chart:

Recess to blind size - 3mm on the width and -2mm on the drop

Description Chart	Part No.	Deduction
Headbox Cut	940060	Blind width -6mm
Headbox cover/fascia cut	940061	Blind width -6.5mm
Barrel cut	938021	Blind width -43mm
Fabric width cut	N/A	Blind width -79mm
Fabric drop cut	N/A	Blind drop +33% (the extra length must be cut 15mm narrower on both sides)
Zip cut	70796	Blind drop
Bottom bar cut	911823	Blind width -114mm
Fabric insert cut	70163	Blind width -144mm
Side channel cut	940001	Blind drop -79mm
PVC Tracker cut	940000	Blind drop -79mm
Bottom angle cut	70050	Blind width -0mm
Chain cut	9136805	Refer to child safety guidelines



# C40-60T Cassetted Blinds:

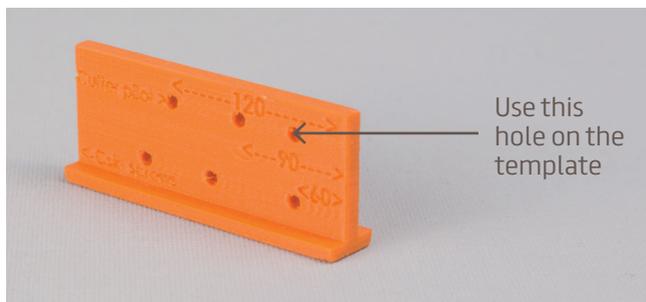


# Manufacturing Instructions

## YewdaleDefiant® cassetted blinds (C40-60T)

### C40-60T Cassetted Blinds:

1. Ensuring the head box/fascia profile is square within the saw, cut the head box to size.
  2. Ensuring the head box cover is square within the saw, cut the head box to size making sure there is no distortion.
- N.B It is critical that the profile is cut square to enable the cover to close.**
3. Cut the barrel, bottom bar, fabric, side channels and PVC insert to size.
  4. File all aluminium cuts and cut a small V-shape in the top of the PVC tracker profile to assist in fabric location.
  5. Weld a pocket at the bottom of the fabric to fit the fabric insert (see diagram on Page 4). Weld zips onto fabric both sides of the fabric to match the drop of the blind.
  6. Attach the fabric to the barrel making sure the narrow end of the fabric is attached and central to the barrel.
  7. Attach the bottom bar to the fabric using the fabric insert. Once complete insert the end caps.
  8. Insert the transition plates into the head box and attach the end plates using 933010 screws.
  9. Cut the chain to length and attach to control mechanism.
  10. Making sure the control is on the correct side, insert the control mechanism/ pin end into the barrel and place the barrel and fabric into the head box.
  11. Using the punch provided, punch a hole in the head box cover to enable the chain to enter/exit the head box:



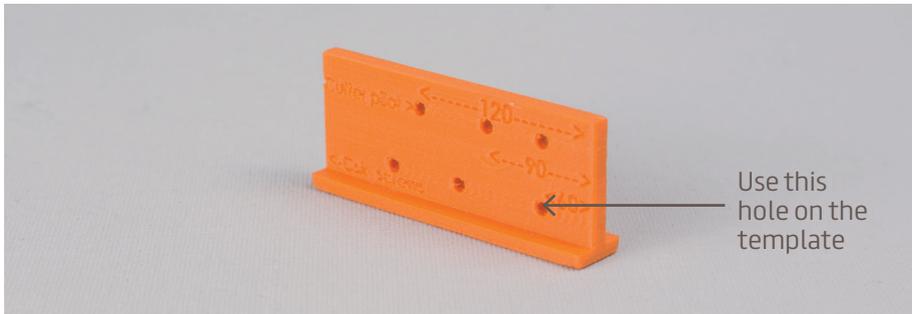
a) Place the template on the control side of head box cover and mark the hole for the chain guide using a pencil (template should be pushed firmly against the lip on the cover).

b) Remove the template and drill an 8mm hole.

c) Place the punch into position and tighten the bolt, ensuring the punch is held square at all times.

**N.B It is critical that this is punched squarely in the correct position.**

12. To drill the holes for the safety screws at either end of the head box cover, use the template provided. Mark the hole shown below with a pencil. When marked, remove the template and drill a 4mm hole and countersink.



13. Attach the chain guide to the transition plate by threading the chain through the chain guide and then by using 2 chain guide screws (940006) attach this to the transition plate.
14. Attach the head box cover onto the head box, close and secure closed using the 2 safety screws (933010).
15. Lift the head box onto a test rig and ensure the blind operates correctly.
16. To transport the blind, it is recommended that the barrel with the fabric is removed from the head box and packaged separately.

**Ensure the relevant child safety device is used to comply with BS EN13120:2009+A1:2014, BS EN16433:2014 and BS EN16434:2014.**



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