

## Manufacturing Instructions

for YewdaleDefiant® cassetted blinds  
(C57-90/120T)

## Manufacturing Instructions

for YewdaleDefiant® cassetted blinds  
(C57-90/120T)

# Manufacturing Instructions

## YewdaleDefiant® cassetted blinds (C57-90/120T)

### C57-90T Cassetted Blinds - Deduction Chart:

Recess to blind size - 1.5mm on the width and 1.5mm on the drop

Description Chart	Part No.	Deduction
Headbox Cut	940090	Blind width -6mm
Headbox cover/fascia cut	940091	Blind width -6.5mm
Barrel cut	918240	Blind width -57mm
Barrel sleeve cut	918252	Blind drop -104mm
Fabric width cut	N/A	Blind width -89mm
Fabric drop cut	N/A	Blind drop +250mm
Bottom bar cut	911823	Blind width -114mm
Fabric insert cut	70163	Blind width -127mm
Side channel cut	940001	Blind drop -210mm
Zip cut	70796	Fabric drop -50mm

### C57-120T Cassetted Blinds - Deduction Chart:

Recess to blind size - 3mm on the width and 2mm on the drop

Description Chart	Part No.	Deduction
Headbox Cut	940120	Blind width -6mm
Headbox cover/fascia cut	940121	Blind width -6.5mm
Barrel cut	918240	Blind width -57mm
Barrel Sleeve cut	918252	Blind width -104mm
Fabric width cut	N/A	Blind width -89mm
Fabric drop cut	N/A	Blind drop +250mm
Bottom bar cut	911823	Blind width -114mm
Fabric insert cut	70163	Blind width -127mm
Side channel cut	940001	Blind drop -280mm
Zip cut	70796	Cloth drop -50mm



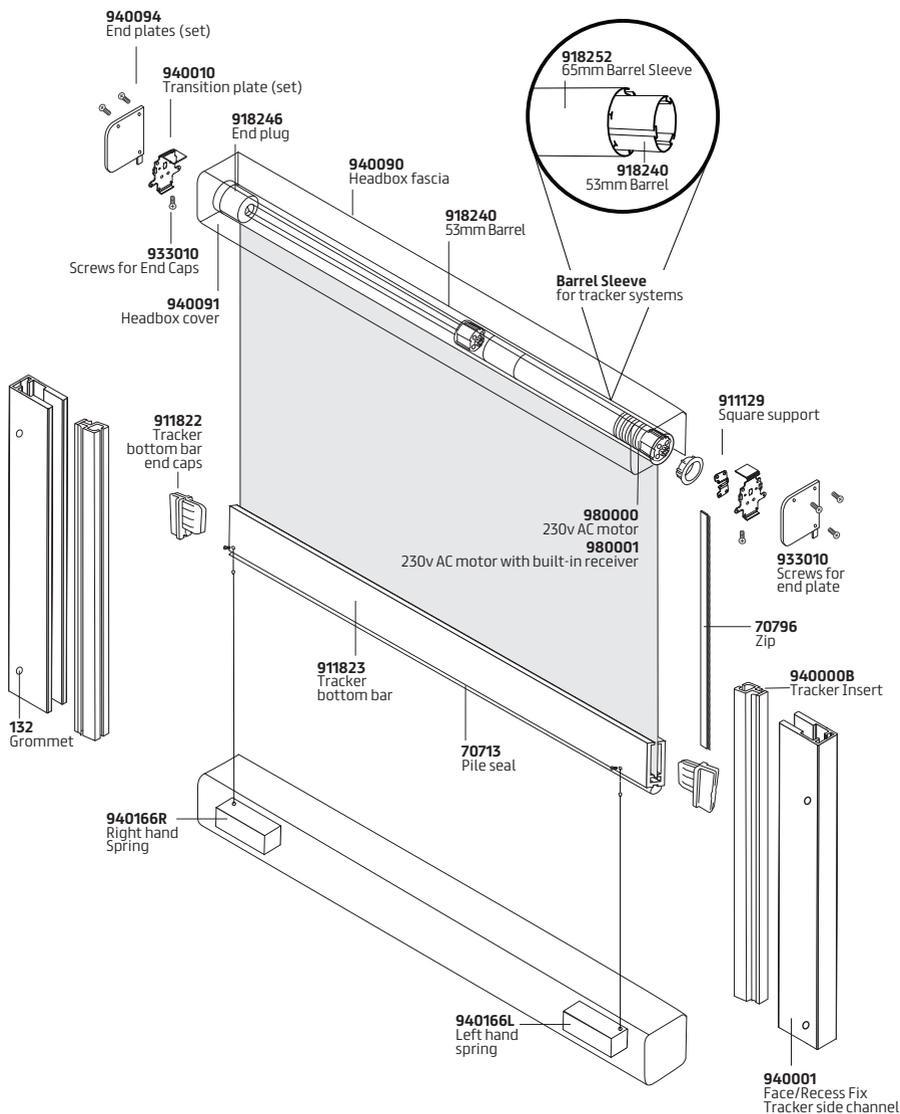
## C57-90/120T Fabric diagram:



# Manufacturing Instructions

## YewdaleDefiant® cassetted blinds (C57-90/120T)

### C57-90T Cassetted Blinds:



## C57-90/120T Cassetted Blinds:

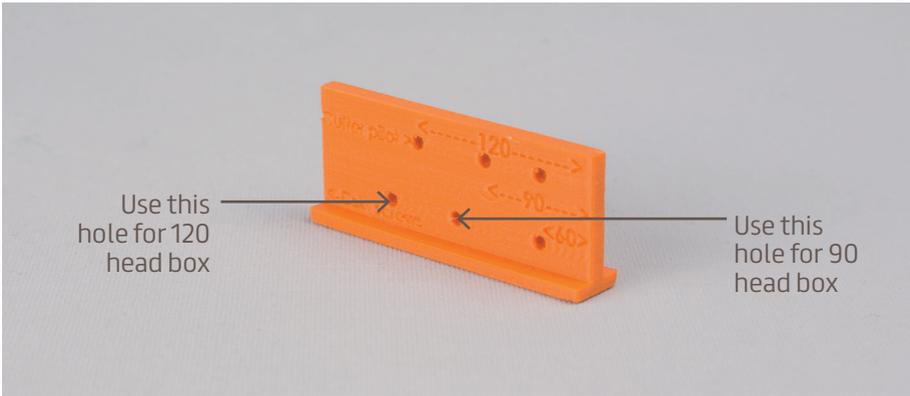
1. Ensuring the head box/fascia profile is square within the saw, cut the head box to size.
  2. Ensuring the head box cover is square within the saw, cut the cover to size making sure there is no distortion.
- N.B It is critical that the profile is cut square to enable the cover to close.**
3. Cut the barrel, bottom bar, side channels, fabric insert, and fabric and drill a 14mm hole in either the back or top of the head box containing the motor to allow the motor cable to exit (the location of the hole will need to be at the fitter's discretion).
  4. File all aluminium cuts and cut a small V-shape in the top of the PVC tracker profile to assist in fabric location.
  5. Weld a small pocket at the bottom of the fabric. Weld zip onto fabric both sides of the fabric to match the drop of the blind. Cut off any excess zip.
  6. At the top of the fabric, attach part 962499 (10mm plastic strip with double sided tape) and staple it to the fabric.
  7. Attach fabric to barrel sleeve and bottom bar making it central on the 918252 barrel sleeve. Use double sided tape to fix the fabric in place on the barrel. This barrel sleeve can now be slid over the top of the smaller barrel.
  8. Drill a hole in the bottom bar, 10mm centred from the edge of the bottom bar. This needs to be on the bottom edge where the pile seal is located.
  9. With a 3mm drill bit, drill a hole in the face of the bottom bar. This needs to line up with the centre of the hole, on the underside of the bottom bar, and in line with the groove on the edge of the bottom bar (see image below).



# Manufacturing Instructions

## YewdaleDefiant® cassetted blinds (C57-90/120T)

10. Make a small incision in the welded pocket in order to slide in the fabric insert. Attach the bottom bar to the fabric using the fabric insert. Once complete insert the end caps.
11. Insert the transition plates into the head and attach the end plates using 933010 screws.
12. Attach the motor adaptor set 980012 to the motor.
13. Insert the motor into the barrel making sure the grooves are aligned with the adaptors and then insert the pin end 918246 into the barrel.
14. Threading the cable through the 12mm hole, place barrel and fabric into the head box by locating the pin end first into the transition plate.
15. To drill the holes for the safety screws at either end of the head box cover,



use the template provided. Mark the hole shown below with a pencil. When marked, remove the template and drill a 4mm hole and countersink.

16. Attach head box cover onto the head box, close and secure using the two safety screws (933010).
17. Lift head box onto test rig and ensure blind operates correctly.
18. To transport blind, it is recommended that the barrel with fabric is removed from the head box and packaged separately.





Yewdale, Enterprise Way,  
Wickford, Essex SS11 8DH  
Call +44 (0)1268 570900  
Fax +44 (0)1268 732509  
Email [enquires@yewdale.co.uk](mailto:enquires@yewdale.co.uk)  
Visit [yewdale.co.uk](http://yewdale.co.uk)

For more information on all  
Yewdale products, please call  
the sales department.



yewdale **Defiant**<sup>®</sup>  
FABRIC AND BLIND SYSTEMS



yewdale **Kestrel**<sup>®</sup>  
MAGNETIC ANTI-KICKATURE SYSTEM



yewdale **Movatrack**<sup>®</sup>  
CURBLE AND TRACK SYSTEMS



yewdale **Harrier**<sup>®</sup>  
CURBLE AND SHOWER CURTAINS



yewdale **Vitesse**<sup>®</sup>  
CURTAIN TRACK SYSTEMS