

## Manufacturing Instructions

for YewdaleDefiant® cassetted blinds  
(C40-120T)

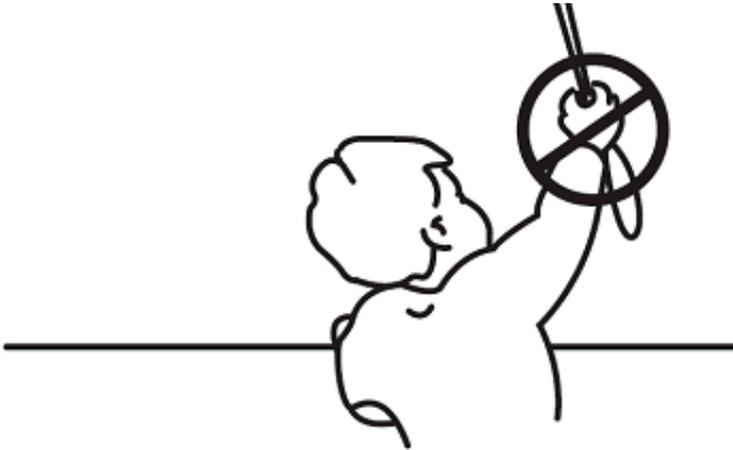
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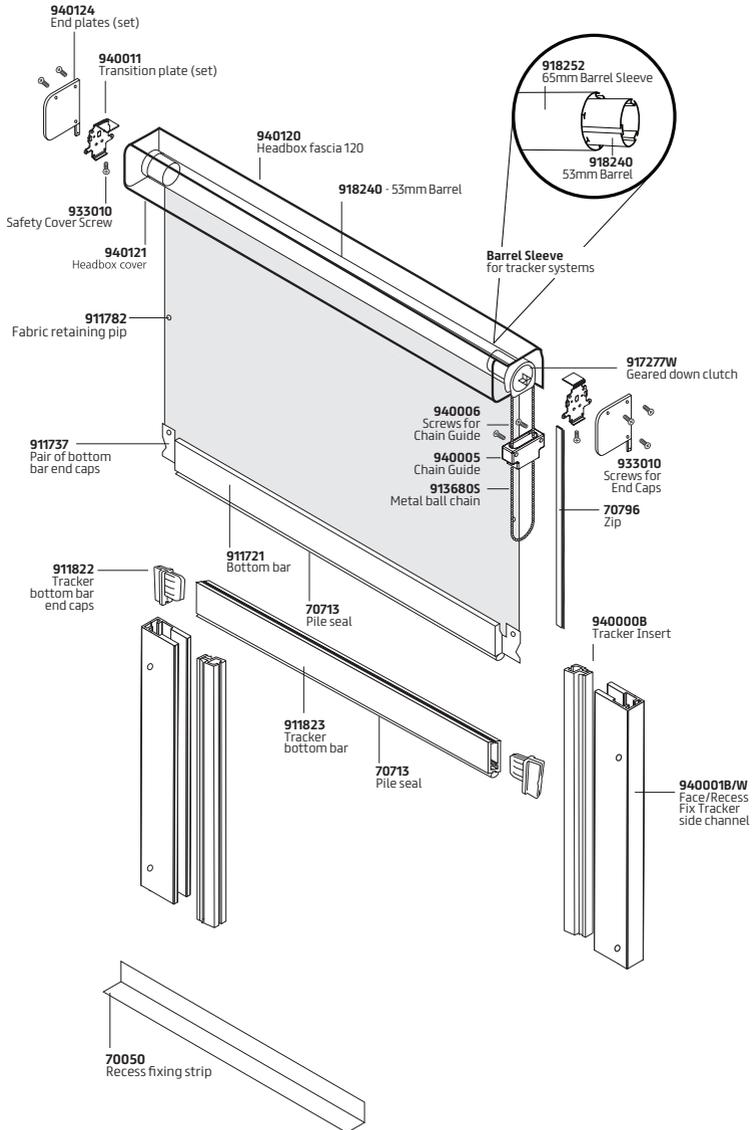
## YewdaleDefiant® cassetted blinds (C40-120T)

### Safety Instructions:

1. Loops in pull cords, chains, tapes and inner cords that operate the product can cause strangulation
2. To avoid strangulation and entanglement, keep cords out of the reach of young children. Cords may become wrapped around a child's neck
3. Move beds, cots and furniture away from window covering cords
4. Do not tie cords together. Make sure cords do not twist and create a loop



# C40-120T Cassetted Blinds:



# Manufacturing Instructions

## YewdaleDefiant® cassetted blinds (C40-120T)

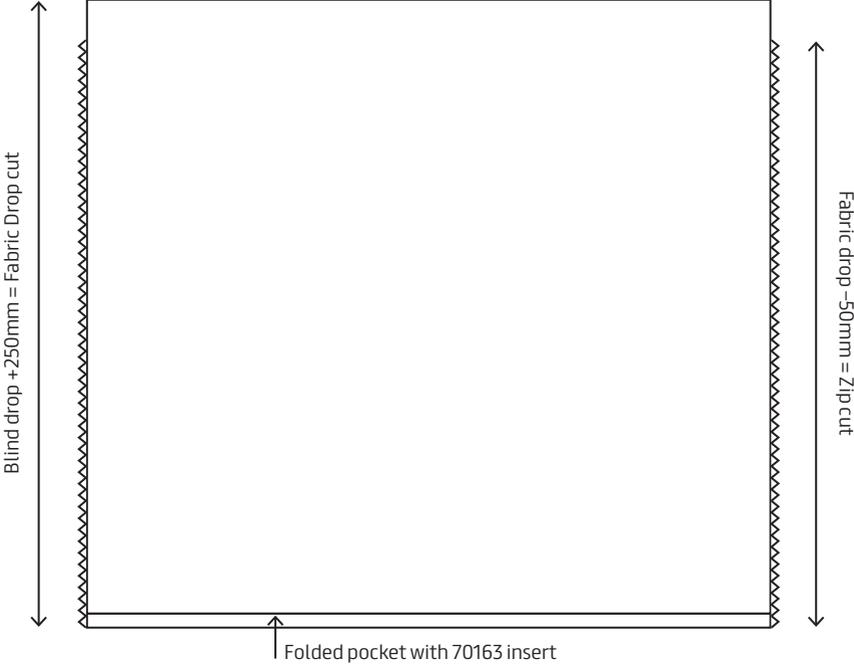
### C40-120T Cassetted Blinds - Deduction Chart:

Recess to blind size - 3mm on the width and 2mm on the drop

Description Chart	Part No.	Deduction
Headbox Cut	940120	Blind width -6mm
Headbox cover/fascia cut	940121	Blind width -6.5mm
Barrel cut	918240	Blind width -43mm
Barrel Sleeve	918252	Blind width -94mm
Fabric width cut	N/A	Blind width -79mm
Fabric drop cut	N/A	Blind drop + 250mm
Zip cut	70796	Fabric drop -50mm
Bottom bar cut	911823	Blind width -114mm
Fabric insert cut	70163	Blind width -144mm
Side channel cut	940001	Blind drop -142mm
PVC tracker cut	940000	Blind drop -142mm
Bottom angle cut	70050	Blind width -0mm
Chain cut	9136805	Refer to child safety guidelines



# C40-120T Fabric diagram:

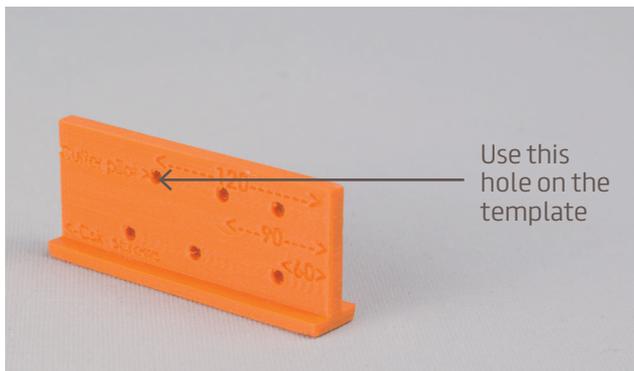


# Manufacturing Instructions

## YewdaleDefiant® cassetted blinds (C40-120T)

### C40-120T Cassetted Blinds:

1. Ensuring the head box/fascia profile is square within the saw, cut the head box to size.
  2. Ensuring the head box cover is square within the saw, cut the head box to size making sure there is no distortion.
- N.B It is critical that the profile is cut square to enable the cover to close.**
3. Cut barrel, bottom bar, fabric, side channels and PVC insert to size.
  4. File all aluminium cuts and cut a small V-shape in the top of the PVC tracker profile to assist in fabric location.
  5. Weld a small pocket at the bottom of the fabric. Weld zip onto fabric both sides of the fabric to match the drop of the blind. Cut off any excess zip.
  6. Attach fabric to barrel sleeve and bottom bar making it central on the 918252 barrel sleeve. Use double sided tape to fix the fabric in place on the barrel. This barrel sleeve can now be slid over the top of the smaller barrel.
  7. Make a small incision in the welded pocket in order to slide in the fabric insert. Attach the bottom bar to the fabric using the fabric insert. Once complete insert the end caps.
  8. Insert the transition plates into the head box and attach the end plates using 933010 screws.
  9. Making sure the control is on the correct size, insert the control mechanism/ pin end into the barrel and place barrel and fabric into the head box.
  10. Using the punch provided, punch a hole in the head box cover to enable the chain to enter/exit the head box by:



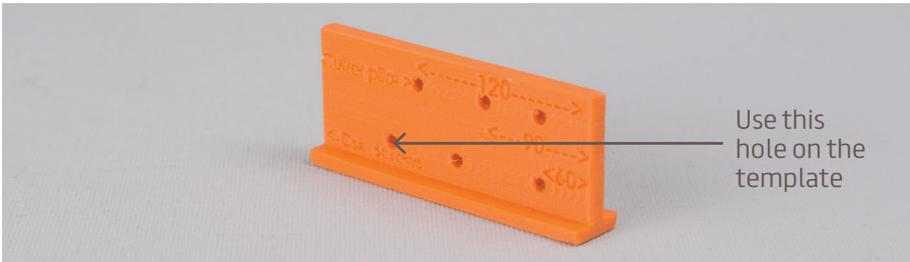
a) Place the template on the control side of head box cover and mark the hole for the chain guide using a pencil (template should be pushed firmly against the lip on the cover).

b) Remove the template and drill an 8mm hole.

c) Place the punch into position and tighten the bolt, ensuring the punch is held square at all times.

**N.B It is critical that the punch is held square.**

11. To drill the holes for the safety screws at either end of the head box cover, use the template provided. Mark the hole shown below with a pencil. When marked, remove the template and drill a 4mm hole and countersink.
12. Attach the chain guide to the transition plate by threading the chain through the chain guide and then by using 2 chain guide screws (940006)



attach this to the transition plate.

13. Attach head box cover onto the head box, close and secure using the 2 safety screws (933010).
14. Lift head box onto text rig and ensure blind operates correctly.
15. To transport blind, it is recommended that the barrel with fabric is removed from the head box and packaged separately.

**Ensure the relevant child safety device is used to comply with BS EN13120:2009+A1:2014, BS EN16433:2014 and BS EN16434:2014.**



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